# GENERAL NOTES: (FLORIDA BUILDING CODE 2014)

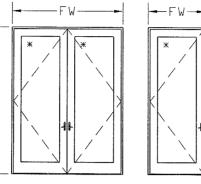
- I CODE: THIS PRODUCT HAS BEEN TESTED AND DESIGNED IN ACCORDANCE WITH THE FLORIDA BUILDING CODE 2014 INCLUDING THE HIGH VELOCITY HURRICANE ZONE (HVHZ).
- 2- DEFINITION: THIS PRODUCT IS A SWING OUT WOOD TYPE DOOR DESIGNED, CONSTRUCTED AND TESTED TO PROVIDE PROTECTION FROM HURRICANE FORCE WINDS AND WIND BORNE DEBRIS (LARGE \$ SMALL MISSILE) WITHIN THE ALLOWABLE DESIGNED PRESSURES AND LIMITATIONS STATED IN THIS APPROVAL.
- 3- LABELING: PRODUCT MUST BE LABEL IN ACCORDANCE WITH FBC 2014, CHAPTER 17, SECTION 1710.5. THE PERMANENT LABEL, MARKING OR ETCHING SHALL PROVIDE TRACEABILITY TO THE MANUFACTURER AND PRODUCT.
- 4- PROJECT DESIGN PRESSURES: THE PROJECT DESIGNED PRESSURES MUST BE CALCULATED BASED ON ASCE 7-10, BY A PROFESSIONAL ARCHITECT OR ENGINEER. THE PROJECT DESIGNED PRESSURE, AS DETERMINED BY ASCE-10, ARE PERMITTED TO BE MULTIPLIED BY 0.6 AND THEY MUST NOT EXCEED THE ALLOWABLE PRODUCT PRESSURE SPECIFIED HERE-IN.
- 5- MATERIAL: ALL WOOD PARTS TO BE SOLID OR LAMINATED MAHOGANY OR ANY OTHER SPECIES WITH SPECIFIC GRAVITY GREATER OR EQUAL TO 0.45.
- 6- FASTENERS: ASSEMBLY SCREWS AND ANCHORS SHALL BE AS SPECIFIED IN THE CURRENT SET OF DRAWINGS. INSTALLATION AND LOADS AS PER THIS APPROVAL. ANCHOR QUANTITY \$ SPACING MUST NOT EXCEED THE MAXIMUM LIMITS SPECIFIED BY THIS APPROVAL.
- 7- USE: IT SHALL BE THE RESPONSIBILITY OF THE CONTRACTOR. ARCHITECT OR ENGINEER OF RECORD TO VERIFY THE FOLLOWING:
- 7.1 THE STABILITY OF THE STRUCTURE WHERE THE PRODUCT IS TO BE ATTACHED INSURING PROPER ANCHORAGE.
- 7.2- THE SITE SPECIFIC PROJECT CRITERIA, SUCH AS BUT NOT LIMITED TO, LOCAL CODE REQUIREMENTS, DESIGNED PRESSURES ETC.
- 7.3- THAT THIS APPROVAL IS ADEQUATE TO THE SPECIFIC PROJECT.
- 8- WOOD BUCKS (1x or 2x) BY OTHERS, MUST BE ANCHORED PROPERLY TO TRANSFER LOADS TO THE STRUCTURE.

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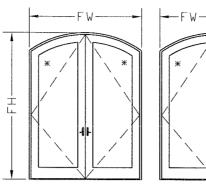
| CONTENT                     | SHEETS                     |
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| GENERAL NOTES & MODEL TYPES |                            |
| DOOR PANEL OPTIONS          | 2                          |
| MODEL A DESIGN              | 3, 4, 5, 6                 |
| MODEL B DESIGN              | 7, 8, 9, 10                |
| MODEL C DESIGN              | 11, 12, 13, 14, 15, 16, 17 |

### MODEL A - 6'X8' AND 3'X8' MODELS

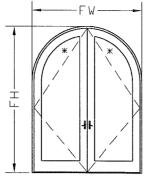
\* SEE SHEET 2 FOR PANEL OPTIONS



MODEL A1 RETANGULAR SHAPES Pd= +53, -70 PSF



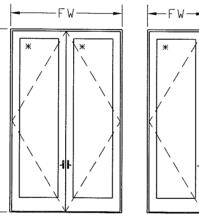
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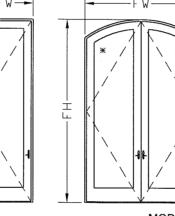
MODEL A3 ARCHED SHAPES Pd= +53. -70 PSF

# MODEL B - 6'X10' AND 3'X10' MODELS

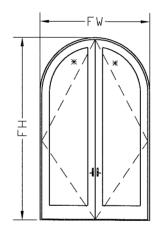
\* SEE SHEET 2 FOR PANEL OPTIONS



MODEL B1 RETANGULAR SHAPES Pd= +53, -70 PSF



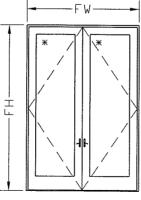
MODEL B2 **ELLIPTICAL SHAPES** Pd= +53, -70 PSF



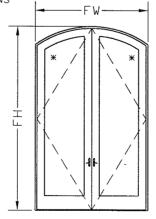
MODEL B3 ARCHED SHAPES Pd= +53, -70 PSF

# MODEL C - 6'X10' AND 3'X10' MODELS

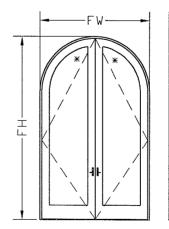
\* SEE SHEET 2 FOR PANEL OPTIONS



MODEL C1 **RETANGULAR SHAPES** Pd= +53, -70 PSF (10') Pd= +75, -83 PSF (9')



MODEL C2 **ELLIPTICAL SHAPES** Pd= +75, -83 PSF



MODEL C3 ARCHED SHAPES Pd= +75, -83 PSF

# PREMIUM ESTATES S.A.C.

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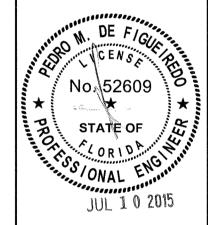
# PRODUCT: **PREMIUM**

OPAQUE SWING OUT WOOD DOOR LARGE & SMALL MISSILE

# **ENGINEERING:**

### Inc. EnaCo CA 8116

5595 Orange Dr. 201 Davie, Fl. 33314 Tel.: (954) 585-0304 Fax: (954) 585-0305 ENGCO@AOL.COM



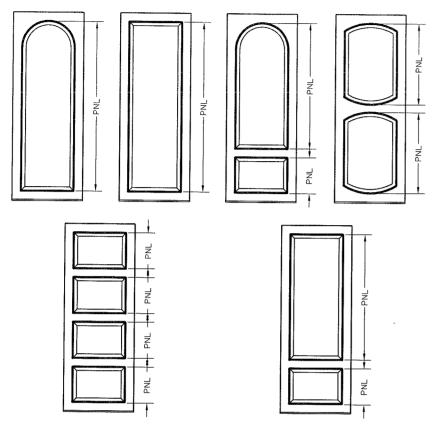
Engineer Seal Pedro De Figueiredo PE 52609

Date: 07/08/15 Scale: NA Design by: PPMF

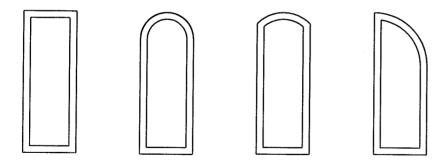
**Drawing Number** 15-202S

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# **DOOR PANELS OPTIONS**



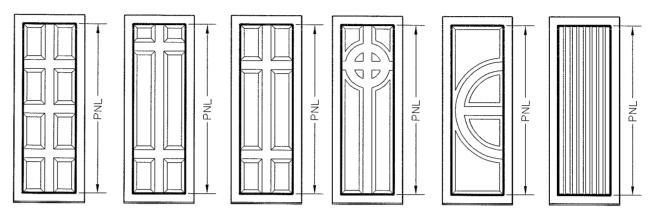
EXAMPLES FOR SINGLE OR MULTIPLE PANELS WITH TRUE HORIZONTAL MUTINS



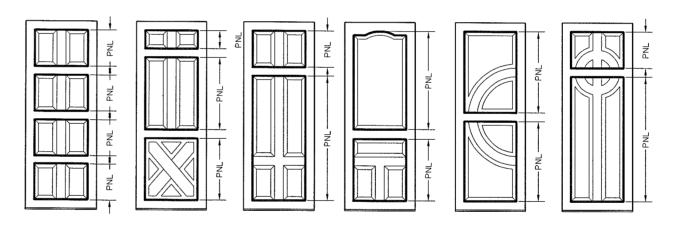
# NOTES:

1- DOOR PANELS MAY BE RECTANGULAR, ARCHED OR ELLIPTICAL.

2- PANEL CONFIGURATIONS WITH APPLIED FALSE MUTINS CAN BE FREELY CONFIGURED LIMITED ONLY BY THE MAXIMUM PANEL SIZE AND MINIMUM THICKNESS ALLOWABLE.
3- ONLY HORIZONTAL TRUE MUTIN IS AVAILABLE



EXAMPLES FOR SINGLE PANEL WITH LAMINATED APPLIED FALSE MUTINS



EXAMPLES FOR MULTIPLE PANELS WITH LAMINATED APPLIED FALSE AND TRUE MUTINS

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# PRODUCT:

# PREMIUM

OPAQUE SWING OUT WOOD DOOR LARGE & SMALL MISSILE

# engineering: Enguo Inc.

CA 8116 5595 Orange Dr. 201 Davie, Fl. 33314 Tel.: (954) 585-0304 Fax: (954) 585-0305 ENGCO@AOL.COM



Engineer Seal Pedro De Figueiredo PE 52609

Date: 07/08/15 Scale: NA Design by: PPMF

Drawing Number 15-202S

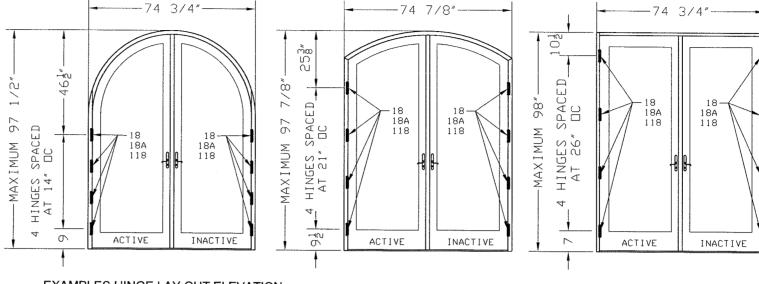
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# **MODEL A - HARDWARE OPTIONS**

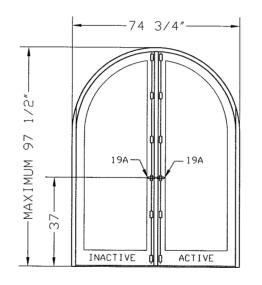
# MAXIMUM 6'X8' AND 3'X8' MODELS - RATED: +53,-70 PSF

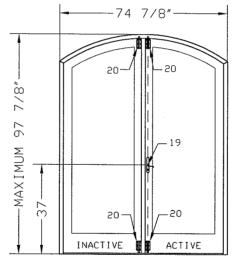
| PART# | 7 77 77 | DESCRIPTION   |  |
|-------|---------|---|--|
| 18    | HINGE   | (4) PER LEAF - 2.75" x 4" x 0.068" STEEL SECURED TO PANEL AND FRAME W/ (8) #10X1.5 WOOD SCREWS.   |  |
| 18A   | HINGE   | (4) PER LEAF - JARDINIER MASSARD BRAND #23<br>CONNECTED TO PANEL AND FRAME W/ (8) #10X1.5   |  |
| 19    | LOCK    | (1) PER ACTIVE OR INACTIVE STILE- SCHELEGEL MULTI-BOLT LOCK WITH BRASS KEEPER SET, 52mm BS 8' FULL LENGTH STAINLESS   |  |
| 19A   | LOCK    | (1) PER ACTIVE AND INACTIVE STILE - JARDINIER MASSARD BRAND VERROUS A ENTAILER REF 321 WITH O. 312" DIAM. × O. 567" THROW AT TOP AND BOTTOM. CENTER HANDLE ROUSTIQUE CODE 042100 MODEL RY 59 FASTENED WITH (4)#10× 1. 25". (7) 2. 4"× 1. 656" WIDE STEEL CLASSIC GUIDES SECURED W/ (2) #10× 1. 25 EXCEPT TOP AND BOTTOM HAD (2) O. 125"× 3" MS WITH DOUBLE NUTS. LOCKING THROW BOLT WAS MADE OF O. 625" DIAM. SEMI-TUBE × O. 154" THICK × 35" LONG AT BOTTOM AND 57. 5 LONG AT TOP WITH THE 3" ENDS FILLED WITH A WELDED O. 125" WIDE STEEL PLATE. THE STRIKE PLATE WAS MADE OF O. 25" STEEL. |  |
| 20    | BOLT    | (2) PER ACTIVE AND INACTIVE STILE - 2.75× 4.5×0.085" NATIONAL BRAND THROW BOLT CONNECTED WITH (6) 1/4-20 SS MS AND NUTS.  |  |

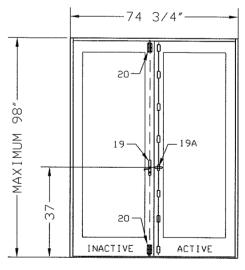
| PART# | NAME     | DESCRIPTION                                       |
|-------|----------|---|
| 118   | HINGE    | (4) PER LEAF - 3. 125" x 4. 9375" x 0. 078" STEEL |
|       |          | SECURED TO PANEL AND FRAME W/ (8) #10X1.5         |
|       |          | WOOD SCREWS.                                      |
| 119   | LOCK     | (1) PER ACTIVE STILE - SCHELEGEL MULTI-BOLT       |
|       |          | LOCK WITH BRASS KEEPER SET, 52mm BS 10' FULL      |
|       |          | LENGTH STAINLESS, WITH 0.25" STEEL STRIKE         |
|       |          | PLATE   |
| 120   | BOLT     | (2) PER ACTIVE STILE - IVES MODEL 453             |
|       |          | SECURED TO PANEL WITH (4) 0.25"-20 SS MS AND      |
|       |          | NUTS.   |
| 120A  | BOLT     | (2) PER INACTIVE STILE - JARDINIER MASSARD        |
|       |          | BRAND VERROUS A ENTAILER REF 321 WITH 0. 312"     |
|       |          | DIAM. x 0.567" THROW AT TOP AND BOTTOM. THE       |
|       |          | STRIKE PLATE WAS MADE OF 0.25" STEEL.             |
| 120B  | BOLT     | (2) PER INACTIVE STILE - 0.611" DIAMETER          |
|       |          | NATIONAL BRAND THROW BOLT CONNECTED WITH (6)      |
|       |          | 1/4-20 SS MS AND NUTS.                            |
|       | <u> </u> |   |



# **EXAMPLES HINGE LAY OUT ELEVATION**







# **EXAMPLES LOCK & BOLTS LAY OUT ELEVATION**

## NOTES:

1- HARDWARE 18, 19, 19A, 20 CAN BE INTERCHANGEABLE BY 118, 119, 120, 120A, 120B AND VICE-VERSA

2- SINGLE LEAF DOORS WILL USE ONLY HARDWARE FROM ACTIVE LEAF.

# PREMIUM ESTATES

S . A . C .

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# PRODUCT:

# PREMIUM

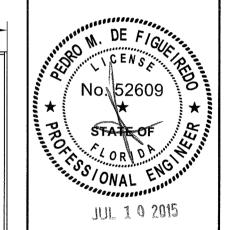
OPAQUE SWING OUT WOOD DOOR LARGE & SMALL MISSILE

# ENGINEERING:

# EngCo Inc.

CA 8116 5595 Orange Dr. 201 Davie, Fl. 33314 Tel.: (954) 585-0304

Fax: (954) 585-0305 ENGCO@AOL.COM



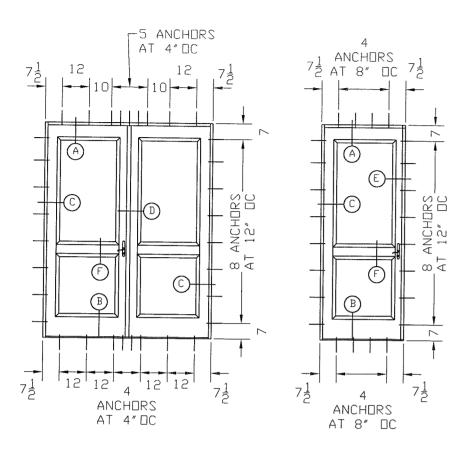
Engineer Seal Pedro De Figueiredo PE 52609

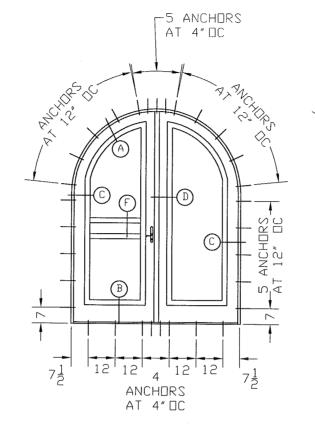
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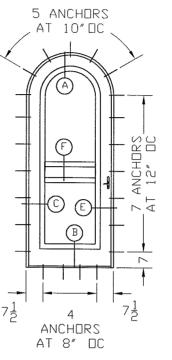
Drawing Number 15-202S

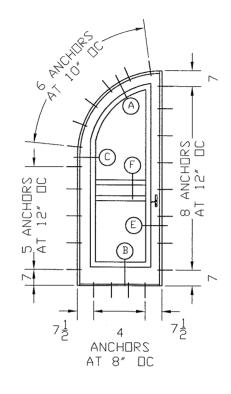
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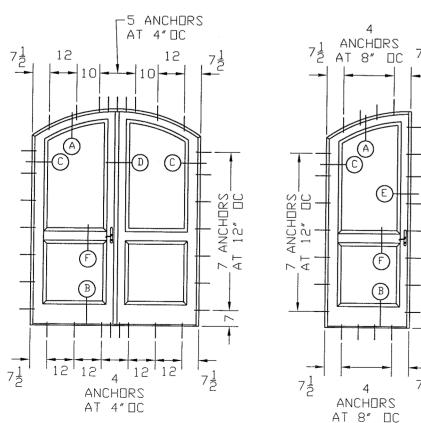
# MODELS A1, A2 AND A3 - DOOR ANCHORAGE MAXIMUM 6'X8' AND 3'X8' MODELS RATED: +53,-70 PSF











| TYPE | DESCRIPTION  |
|------|--|
| A    | 1/4" TAPCON/ ULTRACON W/ 1-3/4" INTO CONCRETE                  |
| A1   | 1/4" TAPCON/ ULTRACON W/ 1-3/4" INTO CONCRETE W/ 1X BUCK       |
| В    | 1/4" TAPCON/ ULTRACON 1-1/2" INTO 2X WOOD BUCK                 |
| B1   | 1/4" TAPCON/ ULTRACON 1-1/2" INTO 2X WOOD BUCK W/ 1X BUCK      |
| . D  | 1/4"-14 GRADE 5 SDS INTO 1/8" METAL                            |
| D1   | 1/4"-14 GRADE 5 SDS INTO 1/8" METAL W/ 1X BUCK                 |
| E    | 1/4" TAPCON/ ULTRACON 1-3/4" INTO GF BLOCK W/ OR W/OUT 1X BUCK |

- 1- MINIMUM 3000 PSI CONCRETE 2- WOOD BUCK MADE OF PT SOUTHERN PINE (SG>=0.55)
- 3- ED EDGE DISTANCE NOT INCLUDING WALL DRESSING
- 4- 1/8" METAL MADE OF 6063-T6 ALUMINUM OR ASTM A36 STEEL
  5- 1X AND 2X BUCK TO BE PROPERLY DESIGNED BY OTHERS TO TRANSFER LOADS TO THE MAIN STRUCTURE
- 6- USE 2-1/2" EDGE DISTANCE FOR CONCRETE AND 3/4" FOR WOOD AND METAL
- 7- ANCHOR TYPE E APPLICABLE ONLY ON JAMBS

PREMIUM ESTATES S.A.C.

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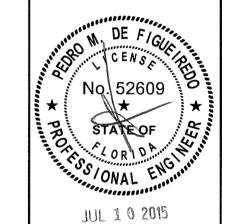
PRODUCT:

PREMIUM OPAQUE

SWING OUT WOOD DOOR LARGE & SMALL MISSILE

**ENGINEERING:** EngCo Inc.

CA 8116 5595 Orange Dr. 201 Davie, Fl. 33314 Tel.: (954) 585-0304 Fax: (954) 585-0305 ENGCO@AOL.COM

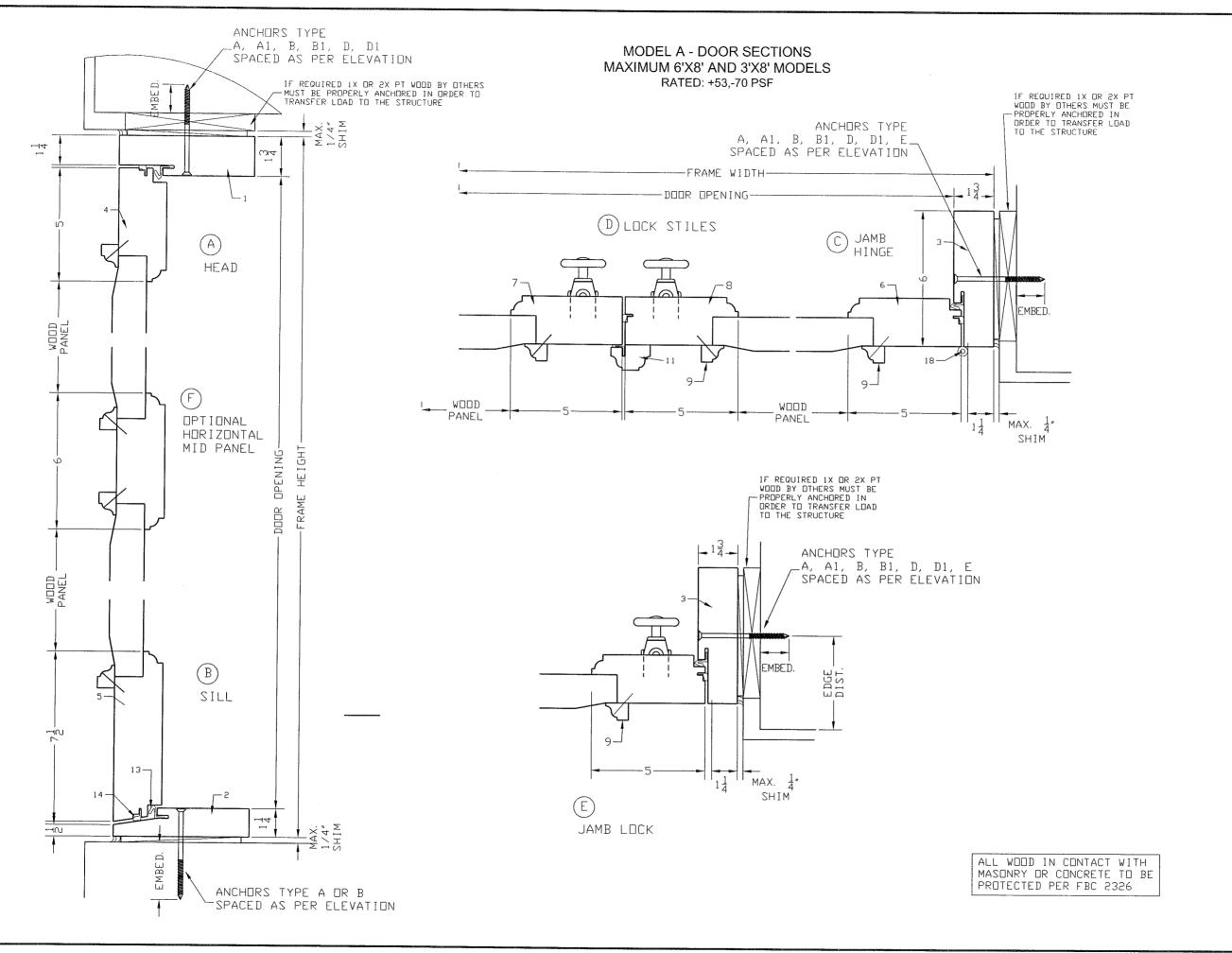


Engineer Seal Pedro De Figueiredo PE 52609

Date: 07/08/15 Scale: NA Design by: PPMF

**Drawing Number** 15-202S

> SHEET 4 of 17



# PREMIUM ESTATES

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PRODUCT:

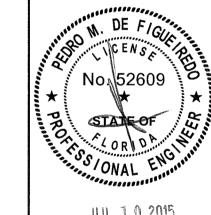
# PREMIUM

OPAQUE SWING OUT WOOD DOOR LARGE & SMALL MISSILE

**ENGINEERING:** EngCo Inc.

CA 8116 5595 Orange Dr. 201 Davie, Fl. 33314 Tel.: (954) 585-0304

Fax: (954) 585-0305 ENGCO@AOL.COM



JUL 1 0 2015

**Engineer Seal** Pedro De Figueiredo PE 52609

Date: 07/08/15 Scale: NA Design by: PPMF

**Drawing Number** 15-202S

> SHEET 5 of 17

# MODELS A1, A2 AND A3 - DOOR BILL OF MATERIAL MAXIMUM 6'X8' AND 3'X8' MODELS RATED: +53,-70 PSF

### GENERAL DESCRIPTION

RECTANGULAR

MAX. FRAME SIZE = 74 3/4" X 97 5/8"X 6" DEEP FRAME MAX. PANEL SIZE = 35 15/16" X 95 7/16" X 2 1/8" DEEP MINIMUM RAISED PANEL THICKNESS = 1 1/2" THICK

ARCHED

MAX. FRAME SIZE = 73 3/4" X 97 1/2"X 6" DEEP FRAME MAX. PANEL SIZE = 36 5/16" X 95 7/16" X 2 1/8" DEEP MINIMUM RAISED PANEL THICKNESS = 1 1/2" THICK

ELLIPSE

MAX. FRAME SIZE = 74 7/8" X 97 7/8" X 6" DEEP FRAME MAX. PANEL SIZE = 35 5/16" X 95 7/16" X 2 1/8" DEEP MINIMUM RAISED PANEL THICKNESS = 1 1/2" THICK

WATER TEST PRESSURE: ±8 PSF (53.33 DP)

### FRAME & PANEL GENERAL NOTES

1- FRAME ASSEMBLY NOTES:

EACH SOLID MAHOGANY WOOD FRAME HEAD, SILL & JAMBS ARE 6" DEEP AND THE CORNERS ARE BUTT JOINED WITH WOOD GLUE AND FASTENED WITH (4) #14X3" WOOD SCREWS IN EACH CORNER.

2- PANEL ASSEMBLY NOTES:

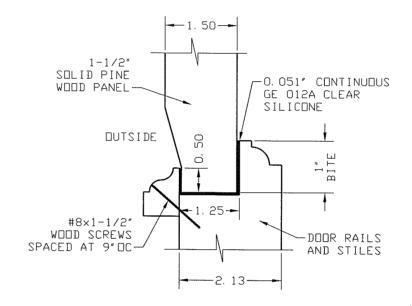
EACH SOLID MAHOGANY WOOD STILE & RAIL IS 2 1/8" DEEP AND THE CORNERS, 1/2" thick  $\times 3" \times 3"$  TENON AND WOOD GLUE JOINT.

3- INSTALLATION SEALANT NOTES:

THE FRAME AND ALL EXPOSED INSTALLATION FASTENERS MUST BE PROPERLY SEALED WITH "GE" STOCK GEO12A SILICONE.

### PANEL ATTACHMENT DETAIL

1 1/2" THICK SOLID PINE WOOD PANEL PLACED IN A 1" X 1 1/4" BEDDING IN RAILS AND STILES AND A 1" X 1-1/4" X 1/2" X .051" THICK CONTINUOUS GE WINDOW & DOOR STOCK # GEO12A CLEAR SILICONE BEAD. A 1/2 X 13/16 WOOD MOULDING CONNECTED WITH #8X1 1/2" WOOD SCREWS SPACED AT 9" OC.



| BILL  | OF MATERIALS              |                          |   |
|-------|---------------------------|--------------------------|---|
| ITEM# | DESCRIPTION               | SIZE                     | MATERIAL & REMARKS                      |
| 1     | FRAME HEADER              | 1. 75" × 6. 00" × 1. 50" | MAHDGANY WOOD                           |
| 5     | FRAME SILL                | 1. 25" × 6. 00" × 0. 50" | MAHDGANY WOOD                           |
| _3    | FRAME JAMB                | 1. 75" × 6. 00" × 1. 25" | MAHDGANY WOOD                           |
| 4     | PANEL TOP RAIL            | 2. 13" × 5. 00" × 3. 50" | MAHDGANY WODD                           |
| 5     | PANEL BOTTOM RAIL         | 2. 13" × 7. 50" × 5. 38" | MAHDGANY WDDD                           |
| 6     | PANEL HINGE STILE         | 2. 13" × 5. 00" × 4. 50" | MAHDGANY WOOD                           |
| 7     | PANEL LOCK STILE          | 2. 13" × 5. 00" × 3. 75" | MAHDGANY                                |
| 8     | PANEL LOCK STILE          | 2. 13" × 5. 00" × 4. 00" | MAHDGANY                                |
| 9     | MAHOGANY WOOD BEAD        | 1. 00" × 0. 75"          | Attached w/ #8x 1 1/2" wd screws        |
| 10    | MAHDGANY WOOD BEAD        | 0. 75" × 1. 00"          | Attached w/ #8x 1 1/2" wd screws        |
| 11    | MAHDGANY WOOD ASTRAGAL    | 1. 13" × 1. 75"          | Attached w/ #10x 2" wd screws at 12" oc |
| 12    | CLOSED CELL FOAM STRIP    | 0. 5" × . 625"           | FDAM TAPE FULL LENGTH DF SILL           |
| 13    | Q'LON SEAL @ FRAME/PANELS | . 58" × 0. 65"           | SCHLEGEL #QDS-650                       |
| 14    | Q'LON SEAL @ PANELS RAILS | . 335" × . 336"          | SCHLEGEL #QEZ320                        |
| 15    | SEALANT CLEAR SILICONE    |                          | GE STOCK 012A                           |
| 16    | WOOD RAISED PANEL         | 1. 50"                   | SOLID PINE                              |
| 17    | STRUCTURAL SILICONE       | . 90×. 051               | DOW CORNING 995                         |

# PREMIUM ESTATES

S.A.C.

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PRODUCT:

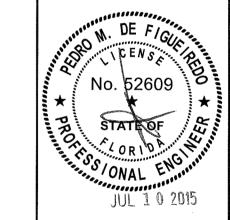
PREMIUM

OPAQUE SWING OUT WOOD DOOR LARGE & SMALL MISSILE

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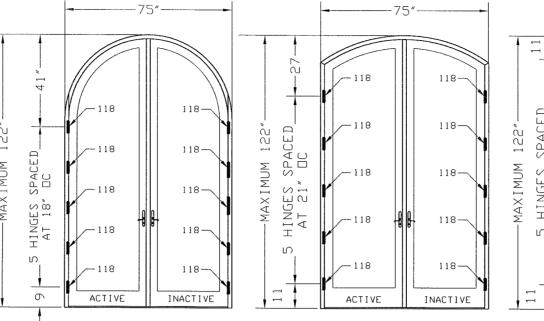
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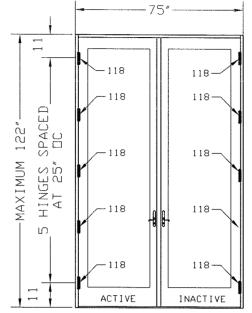
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### MODEL B - HARDWARE OPTIONS

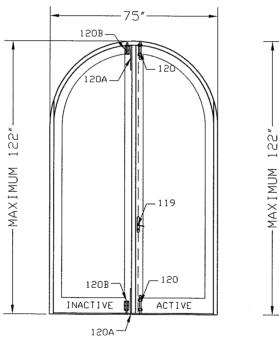
# MAXIMUM 6'X10' AND 3'X10' MODELS - RATED: +53,-70 PSF

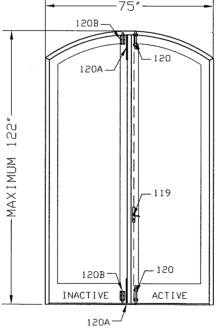
|       | T             |  |
|-------|---------------|--|
| PART# | NAME          | DESCRIPTION  |
| 118   | HINGE         | (5) PER LEAF - 3.125" x 4.9375" x 0.078" STEEL SECURED TO PANEL AND FRAME W/ (8) #10X1.5   |
|       |               | WOOD SCREWS.   |
| 119   | LOCK          | (1) PER ACTIVE STILE - SCHELEGEL MULTI-BOLT<br>LOCK WITH BRASS KEEPER SET, 52mm BS 10' FULL<br>LENGTH STAINLESS, WITH O.25" STEEL STRIKE<br>PLATE                                  |
| 120   | BOLT          | (2) PER ACTIVE STILE - IVES MODEL 453<br>SECURED TO PANEL WITH (4) 0.25"-20 SS MS AND<br>NUTS.   |
| 120A  | FLUSH<br>BOLT | (2) PER INACTIVE STILE - JARDINIER MASSARD<br>BRAND VERROUS A ENTAILER REF 321 WITH 0.312"<br>DIAM. × 0.567" THROW AT TOP AND BOTTOM. THE<br>STRIKE PLATE WAS MADE OF 0.25" STEEL. |
| 120B  | BOLT          | (2) PER INACTIVE STILE - 0.611" DIAMETER NATIONAL BRAND THROW BOLT CONNECTED WITH (6) 1/4-20 SS MS AND NUTS.   |

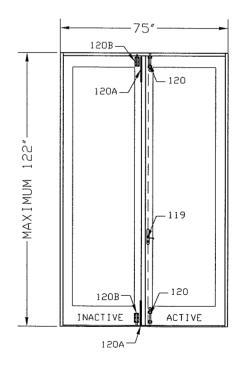




**EXAMPLES HINGE LAY OUT ELEVATION** 







**EXAMPLES LOCK & BOLTS LAY OUT ELEVATION** 

NOTF:

1- SINGLE LEAF DOORS WILL USE ONLY HARDWARE FROM ACTIVE LEAF.

# PREMIUM ESTATES S.A.C.

AV. RICARDO PALMA #843 LIMA, PERU TEL: (511) 610-9110

# PRODUCT:

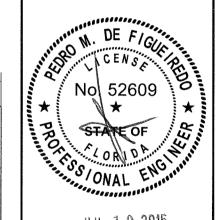
# PREMIUM OPAQUE

OPAQUE SWING OUT WOOD DOOR LARGE & SMALL MISSILE

# ENGINEERING:

# EngCo Inc.

5595 Orange Dr. 201 Davie, Fl. 33314 Tel.: (954) 585-0304 Fax: (954) 585-0305 ENGCO@AOL.COM



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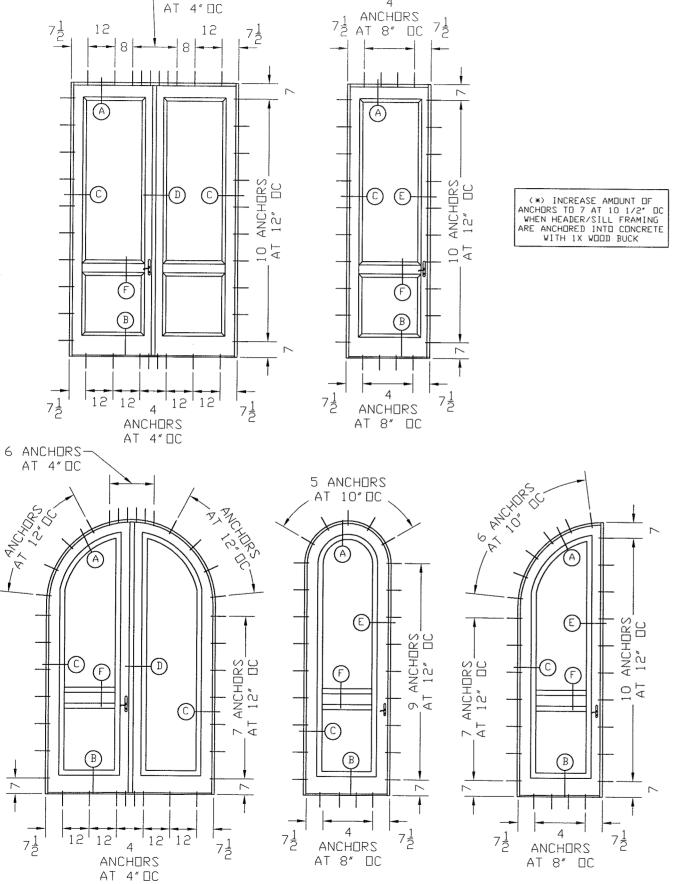
Engineer Seal Pedro De Figueiredo PE 52609

Date: 07/08/15 Scale: NA Design by: PPMF

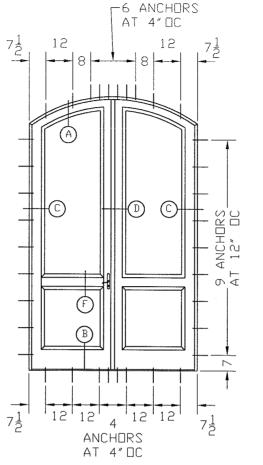
Drawing Number 15-202S

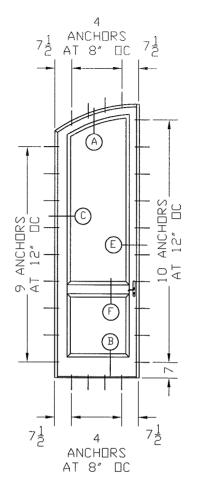
SHEET **7 of 17** 

# MODELS B1, B2 AND B3 - DOOR ANCHORAGE MAXIMUM 6'X10' AND 3'X10' MODELS RATED: +53,-70 PSF



-6 ANCHORS





| TYPE | DESCRIPTION  |
|------|--|
| Α    | 1/4" TAPCON/ ULTRACON W/ 1-3/4" INTO CONCRETE                  |
| A1   | 1/4" TAPCON/ ULTRACON W/ 1-3/4" INTO CONCRETE W/ 1X BUCK       |
| В    | 1/4" TAPCON/ ULTRACON 1-1/2" INTO 2X WOOD BUCK                 |
| B1   | 1/4" TAPCON/ ULTRACON 1-1/2" INTO 2X WOOD BUCK W/ 1X BUCK      |
| D    | 1/4"-14 GRADE 5 SDS INTO 1/8" METAL                            |
| D1   | 1/4"-14 GRADE 5 SDS INTO 1/8" METAL W/ 1X BUCK                 |
| E    | 1/4" TAPCON/ ULTRACON 1-3/4" INTO GF BLOCK W/ OR W/OUT 1X BUCK |

- 1- MINIMUM 3000 PSI CONCRETE

- 2- WDDD BUCK MADE OF PT SOUTHERN PINE (SG)=0.55)
  3- ED EDGE DISTANCE NOT INCLUDING WALL DRESSING
  4- 1/8" METAL MADE OF 6063-T6 ALUMINUM OR ASTM A36 STEEL
  5- 1X AND 2X BUCK TO BE PROPERLY DESIGNED BY OTHERS TO TRANSFER LOADS TO THE MAIN STRUCTURE
- 6- USE 2-1/2" EDGE DISTANCE FOR CONCRETE AND 3/4" FOR WOOD AND METAL 7- ANCHOR TYPE E APPLICABLE ONLY ON JAMBS

# PREMIUM ESTATES

S.A.C.

AV. RICARDO PALMA #843 LIMA, PERU TEL: (511) 610-9110

### PRODUCT:

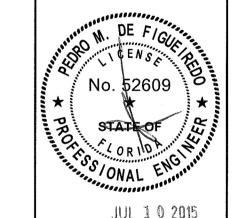
# PREMIUM

OPAQUE SWING OUT WOOD DOOR LARGE & SMALL MISSILE

# **ENGINEERING:**

# EnaCo Inc.

CA 8116 5595 Orange Dr. 201 Davie, Fl. 33314 Tel.: (954) 585-0304 Fax: (954) 585-0305 ENGCO@AOL.COM



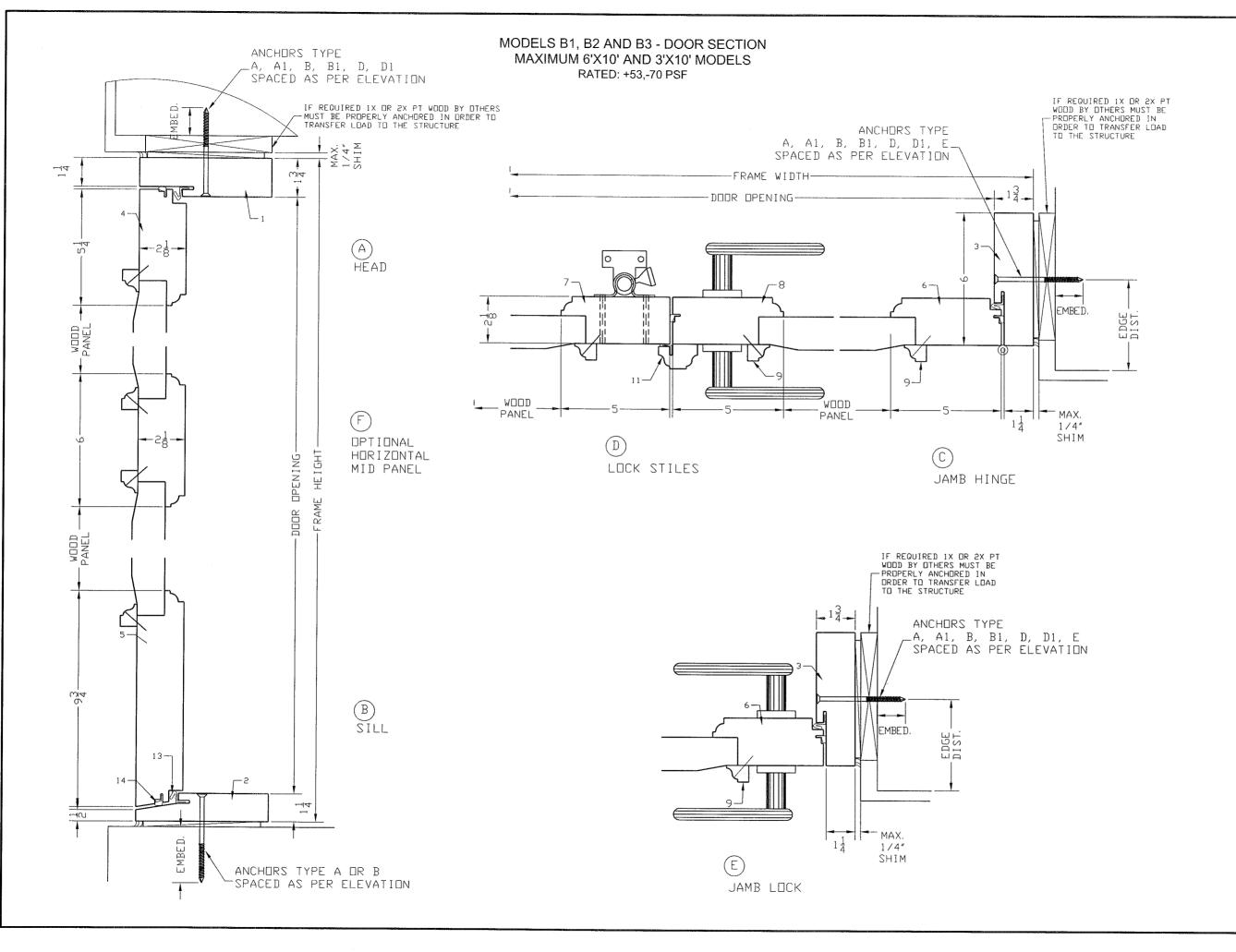
JUL 1 0 2015

Engineer Seal Pedro De Figueiredo PE 52609

Date: 07/08/15 Scale: NA Design by: PPMF

**Drawing Number** 15-202S

> SHEET 8 of 17



# PREMIUM ESTATES

S.A.C.

AV. RICARDO PALMA #843 LIMA, PERU TEL: (511) 610-9110

PRODUCT:

# PREMIUM

OPAQUE

SWING OUT WOOD DOOR LARGE & SMALL MISSILE

**ENGINEERING:** 

# EngCo Inc.

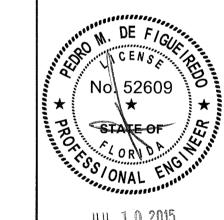
CA 8116

5595 Orange Dr. 201 Davie, Fl. 33314

Tel.: (954) 585-0304

Fax: (954) 585-0305

ENGCO@AOL.COM



JUL 1 0 2015

Engineer Seal Pedro De Figueiredo PE 52609

Date: 07/08/15 Scale: NA Design by: PPMF

**Drawing Number** 15-202S

> SHEET 9 of 17

# MODELS B1, B2 AND B3 - DOOR BILL OF MATERIAL MAXIMUM 6'X10' AND 3'X10' MODELS RATED: +53,-70 PSF

### GENERAL DESCRIPTION

MAX. FRAME SIZE = 75" X 122"X 6" DEEP FRAME

MAX. PANEL SIZE = 35 15/16" X 120 5/16" X 2 1/8" DEEP

MINIMUM RAISED PANEL THICKNESS = 1 1/2" THICK

WATER TEST PRESSURE: ±8 PSF (53. 33 DP)

### FRAME & PANEL GENERAL NOTES

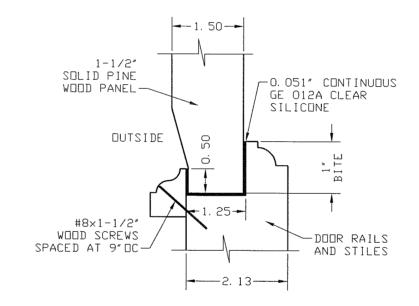
1- FRAME ASSEMBLY NOTES:
EACH SOLID MAHOGANY WOOD FRAME HEAD, SILL & JAMBS ARE 6" DEEP AND THE CORNERS ARE BUTT JOINED WITH WOOD GLUE AND FASTENED WITH (4) #14X3" WOOD SCREWS IN EACH CORNER.

2- PANEL ASSEMBLY NOTES: EACH SOLID MAHOGANY WOOD STILE & RAIL IS 2 1/8" DEEP AND THE CORNERS, 1/2" thick x3" x3" TENON AND WOOD GLUE JOINT.

3- INSTALLATION SEALANT NOTES: THE FRAME AND ALL EXPOSED INSTALLATION FASTENERS MUST BE PROPERLY SEALED WITH "GE" STOCK GEO12A SILICONE.

### PANEL ATTACHMENT DETAIL

1 1/2" THICK SOLID PINE WOOD PANEL PLACED IN A 1" X 1 1/4" BEDDING IN RAILS AND STILES AND A 1" X 1-1/4" X 1/2" X .051" THICK CONTINUOUS GE WINDOW & DOOR STOCK # GEO12A CLEAR SILICONE BEAD. A 1/2 X 13/16 WOOD MOULDING CONNECTED WITH #8X1 1/2" WOOD SCREWS SPACED AT 9" OC.



| BILL  | OF MATERIALS              |                          |  |
|-------|---------------------------|--------------------------|--|
| ITEM# | DESCRIPTION               | SIZE                     | MATERIAL & REMARKS                     |
| 1     | FRAME HEADER              | 1. 75" × 6. 00" × 1. 25" | MAHOGANY WOOD                          |
| 2     | FRAME SILL                | 1. 25" × 6. 00" × 0. 50" | MAHOGANY WOOD                          |
| 3     | FRAME JAMB                | 1. 75" × 6. 00" × 1. 25" | MAHDGANY WOOD                          |
| 4     | PANEL TOP RAIL            | 2. 13" × 5. 25" × 4. 25" | MAHOGANY WOOD                          |
| 5     | PANEL BOTTOM RAIL         | 2. 13" × 9. 75" × 9. 50" | MAHOGANY WOOD                          |
| 6     | PANEL HINGE STILE         | 2. 13" × 4. 89" × 3. 89" | MAHOGANY WOOD                          |
| 7     | PANEL LOCK STILE          | 2. 13" × 5. 13" × 4. 13" | MAHDGANY                               |
| 8     | RAISE PNL HOR. STILE      | 2. 13" × 6. 00" × 4. 00" | MAHDGANY                               |
| 9     | MAHDGANY WOOD BEAD        | 1. 00" × 0. 75"          | Attached w/ #8x 1 1/2" wd screws       |
| 10    | MAHDGANY WOOD BEAD        | 0. 75" × 1. 00"          | Attached w/ #8x 1 1/2" wd screws       |
| 1 1   | MAHDGANY WODD ASTRAGAL    | 1. 13" × 1. 75"          | Attached w/ #10x 2" wd screws at 12"oc |
| 12    | CLOSED CELL FOAM STRIP    | 0. 5" × . 625"           | FOAM TAPE FULL LENGTH OF SILL          |
| 13    | Q'LON SEAL @ FRAME/PANELS | . 58" × 0. 65"           | SCHLEGEL #QDS-650                      |
| 14    | Q'LON SEAL @ PANELS RAILS | . 335" x . 336"          | SCHLEGEL #QEZ320                       |
| 15    | RAISED PANEL              | 1. 5" thk                | SOLID PINE                             |
| 16    | SEALANT - CLEAR SILICONE  |                          | GE STOCK #012A                         |
| 17    | CLEAR SILICONE            | . 75x. 50x. 051 Thk      | GE STOCK #012A                         |

# PREMIUM ESTATES

S.A.C.

AV. RICARDO PALMA #843 LIMA, PERU TEL: (511) 610-9110

### PRODUCT:

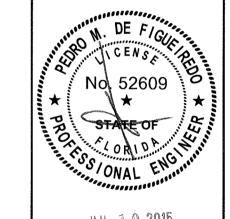
# PREMIUM

OPAQUE SWING OUT WOOD DOOR LARGE & SMALL MISSILE

### ENGINEERING:

# EngCo Inc.

CA 8116 5595 Orange Dr. 201 Davie, Fl. 33314 Tel.: (954) 585-0304 Fax: (954) 585-0305 ENGCO@AOL.COM



JUL 1 0 2015

Engineer Seal Pedro De Figueiredo PE 52609

Date: 07/08/15 Scale: NA Design by: PPMF

Drawing Number 15-202S

SHEET 10 of 17

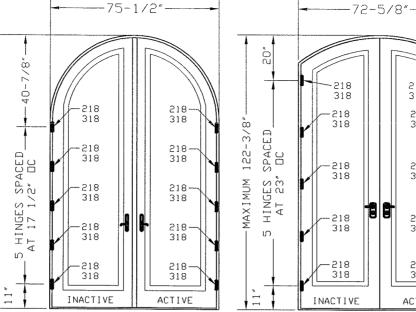
### MAXIMUM 6'X10' AND 3'X10' MODELS - RATED: +75,-83 PSF

| PART# |       | DESCRIPTION  |
|-------|-------|--|
| 218   | HINGE | (5) PER LEAF - CUSTOM O. 84" x 7.25" x 0.25" STEEL PLATES WITH O.75" STEEL PIN HOLDER WITH O.313 STEEL PIN AND WASHER HINGE MANUFACTURED BY PREMIUM ESTATES DOORS. THE HINGE WAS SECURED TO FRAME W/ (5) O.25" x 1" MS NUT AND WASHER AND SECURED TO THE PANEL WITH (5) #12x 3" WOOD SCREWS.   |
| 219   | LOCK  | (1) PER ACTIVE STILE - MUL-T-LOCK MODEL<br>SERIES 700 LOCK, SINGLE LATCH ONLY.   |
| 219A  | LOCK  | (1) PER INACTIVE STILE - CUSTOM TWO POINT LOCK WITH 0.75" DIAMETER STEEL RODS EXTENDING 1" THROUGH PANEL LOCK STILE AND INTO FRAME GOING THROUGH FRAME AND SASH LOCK REINFORCEMENT PLATES. THE LOCK WAS OPERATED BY A HANDLE AT 37" FROM THE BOTTOM OF PANEL.  |
| 220   | BOLT  | (2) PER INACTIVE STILE - TOP 50" LONG 0.75" DIAMETER STEEL ROD WITH 1" DIAM. RINGS WELDED 3.5" AND 19.75" FROM END OF THE ROD. BOTTOM 16.75" LONG 0.75" DIAMETER STEEL ROD WITH 1" DIAM. RINGS WELDED 3.5" AND 9" FROM END OF THE ROD. EACH ROD WAS SUPPORTED BY (2) 2" x 3.125" x 0.25" STEEL GUIDE PLATES WITH 1.375" RINGS WELDED ATOP EACH PLATE TO GUIDE THE LOCKING ROD. THE RODS PENETRATED 1" THROUGH THE FRAME MOULDING. THE TOP AND BOTTOM GUIDE PLATES WERE CENTERED 1.75" FROM EDGE OF DOOR. |

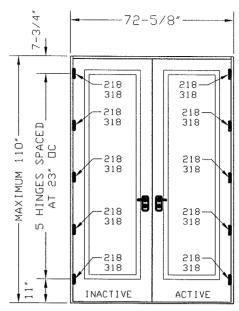
### MAXIMUM 6'X10' AND 3'X10' MODELS - RATED: +75.-83 PSF

| PART# |       | DESCRIPTION                                   |  |  |
|-------|-------|---|--|--|
| 318   | HINGE | (5) PER LEAF - CUSTOM 7.6" x 2.89" SOLID      |  |  |
|       |       | BRASS HINGES BY PREMIUM ESTATES DOORS         |  |  |
|       |       | SECURED TO THE DOOR AND FRAME WITH (8) #12x   |  |  |
|       |       | 2 PFH SMS                                     |  |  |
| 319   | LOCK  | (1) PER INACTIVE STILE - DEADLOCK AND LOCK    |  |  |
|       |       | HANDLE WERE ATTACHED AT 43" AND 46. 25"       |  |  |
|       |       | RESPECTIVELY FROM THE TOP OF THE DOOR.        |  |  |
| 350   | BOLT  | (2) PER ACTIVE STILE - TOP 0.875" x 60.25"    |  |  |
|       |       | LONG SURFACE BOLTS BY AZBE, MODEL #8912-90,   |  |  |
|       |       | WAS ATTACHED TO THE DOOR STILE WITH 3 STEEL   |  |  |
|       |       | PLATES. THE PLATES WERE ATTACHED TO THE DOOR  |  |  |
|       |       | STILE EACH USING (4) #12x 2" PFH SMS. BOTTOM  |  |  |
|       |       | 0. 875" × 20. 25" LONG SURFACE BOLTS BY AZBE, |  |  |
|       |       | MODEL #8912-90, WAS ATTACHED TO THE DOOR      |  |  |
|       |       | STILE WITH 2 STEEL PLATES, THE PLATES WERE    |  |  |
|       |       | ATTACHED TO THE DOOR STILE EACH USING (4)     |  |  |
|       |       | #12× 2" PFH SMS.                              |  |  |
| 320A  | BOLT  | (2) PER INACTIVE STILE - TOP 0.875" x 60.25"  |  |  |
|       |       | LONG SURFACE BOLTS BY AZBE, MODEL #8912-90,   |  |  |
|       |       | WAS ATTACHED TO THE DOOR STILE WITH 3 STEEL   |  |  |
|       |       | PLATES. THE PLATES WERE ATTACHED TO THE DOOR  |  |  |
|       |       | STILE EACH USING (4) #12x 2" PFH SMS. BOTTOM  |  |  |
|       |       | O.875" x 20.25" LONG SURFACE BOLTS BY AZBE,   |  |  |
|       |       | MODEL #8912-90, WAS ATTACHED TO THE DOOR      |  |  |
|       |       | STILE WITH 2 STEEL PLATES. THE PLATES WERE    |  |  |
|       |       | ATTACHED TO THE DOOR STILE EACH USING (4)     |  |  |
| L1    |       | #12x 2" PFH SMS.                              |  |  |

# MODEL C - HARDWARE OPTIONS

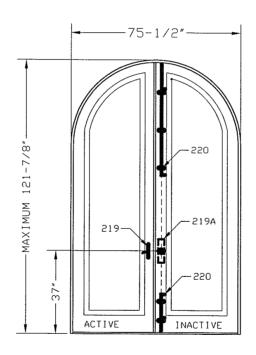


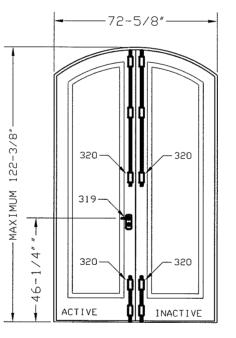
# 318 318 ACTIVE

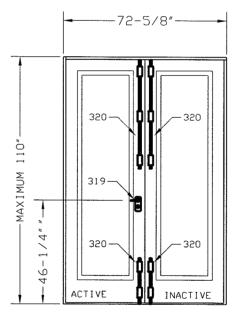


# HINGE LAY OUT ELEVATION

121-7/8







LOCK & BOLTS LAY OUT ELEVATION

1- HARDWARE 218, 219, 219A, 220 CAN BE INTERCHANGEABLE BY 318, 319, 320, 320A AND VICE-VERSA 2- SINGLE LEAF DOORS WILL USE ONLY HARDWARE FROM ACTIVE LEAF.

# PREMIUM ESTATES

S.A.C.

AV. RICARDO PALMA #843 LIMA, PERU TEL: (511) 610-9110

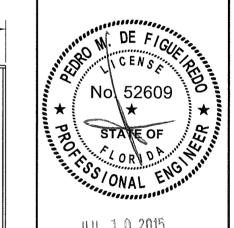
# PRODUCT: PREMIUM

OPAQUE SWING OUT WOOD DOOR LARGE & SMALL MISSILE

# **ENGINEERING:**

# EngCo Inc. CA 8116

5595 Orange Dr. 201 Davie, Fl. 33314 Tel.: (954) 585-0304 Fax: (954) 585-0305 ENGCO@AOL.COM



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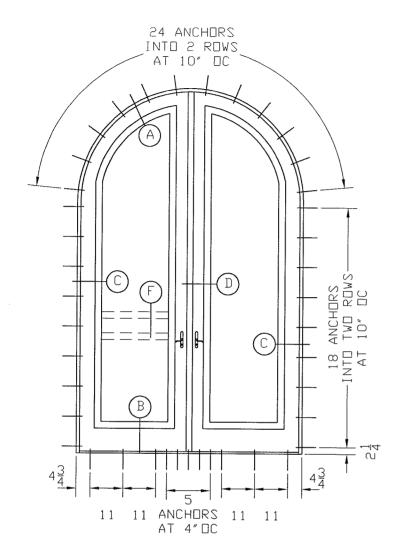
Engineer Seal Pedro De Figueiredo PE 52609

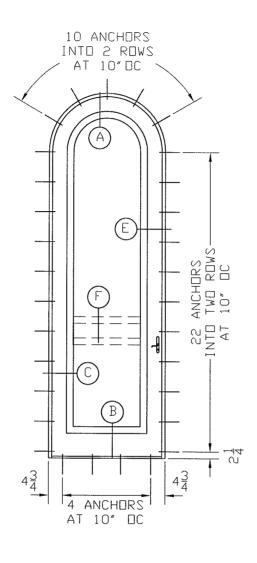
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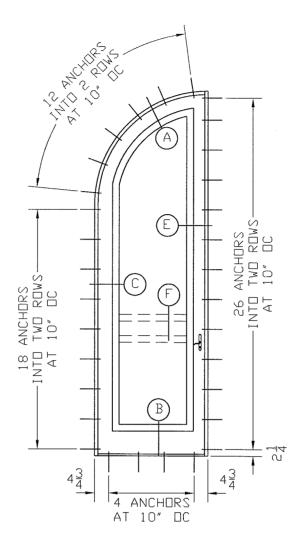
**Drawing Number** 15-202S

> SHEET 11 of 17

# MODEL C3 - DOOR ANCHORAGE FULL ARCHED FRENCH OUTSWING DOOR MAXIMUM 6'X10' AND 3'X10' MODELS RATED: +75,-83 PSF







| TYPE | DESCRIPTION  |
|------|--|
| Α    | 1/4" TAPCON/ ULTRACON W/ 1-3/4" INTO CONCRETE                  |
| A1   | 1/4" TAPCON/ ULTRACON W/ 1-3/4" INTO CONCRETE W/ 1X BUCK       |
| В    | 1/4" TAPCON/ ULTRACON 1-1/2" INTO 2X WOOD BUCK                 |
| B1   | 1/4" TAPCON/ ULTRACON 1-1/2" INTO 2X WOOD BUCK W/ 1X BUCK      |
| D    | 1/4"-14 GRADE 5 SDS INTO 1/8" METAL                            |
| D1   | 1/4"-14 GRADE 5 SDS INTO 1/8" METAL W/ 1X BUCK                 |
| E    | 1/4" TAPCON/ ULTRACON 1-3/4" INTO GF BLOCK W/ OR W/OUT 1X BUCK |

- 1- MINIMUM 3000 PSI CONCRETE

- 2- WOOD BUCK MADE OF PT SOUTHERN PINE (SG)=0.55)
  3- ED EDGE DISTANCE NOT INCLUDING WALL DRESSING
  4- 1/8" METAL MADE OF 6063-T6 ALUMINUM OR ASTM A36 STEEL
- 5- 1X AND 2X BUCK TO BE PROPERLY DESIGNED BY OTHERS TO TRANSFER LOADS TO THE MAIN STRUCTURE
- 6- USE 2-1/2" EDGE DISTANCE FOR CONCRETE AND 3/4" FOR WOOD AND METAL
- 7- ANCHOR TYPE E APPLICABLE ONLY ON JAMBS

# PREMIUM ESTATES

S.A.C.

AV. RICARDO PALMA #843 LIMA, PERU TEL: (511) 610-9110

### PRODUCT:

# PREMIUM

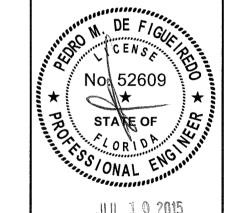
OPAQUE SWING OUT WOOD DOOR LARGE & SMALL MISSILE

# **ENGINEERING:**

# EngCo Inc.

CA 8116 5595 Orange Dr. 201 Davie, Fl. 33314 Tel.: (954) 585-0304 Fax: (954) 585-0305

ENGCO@AOL.COM



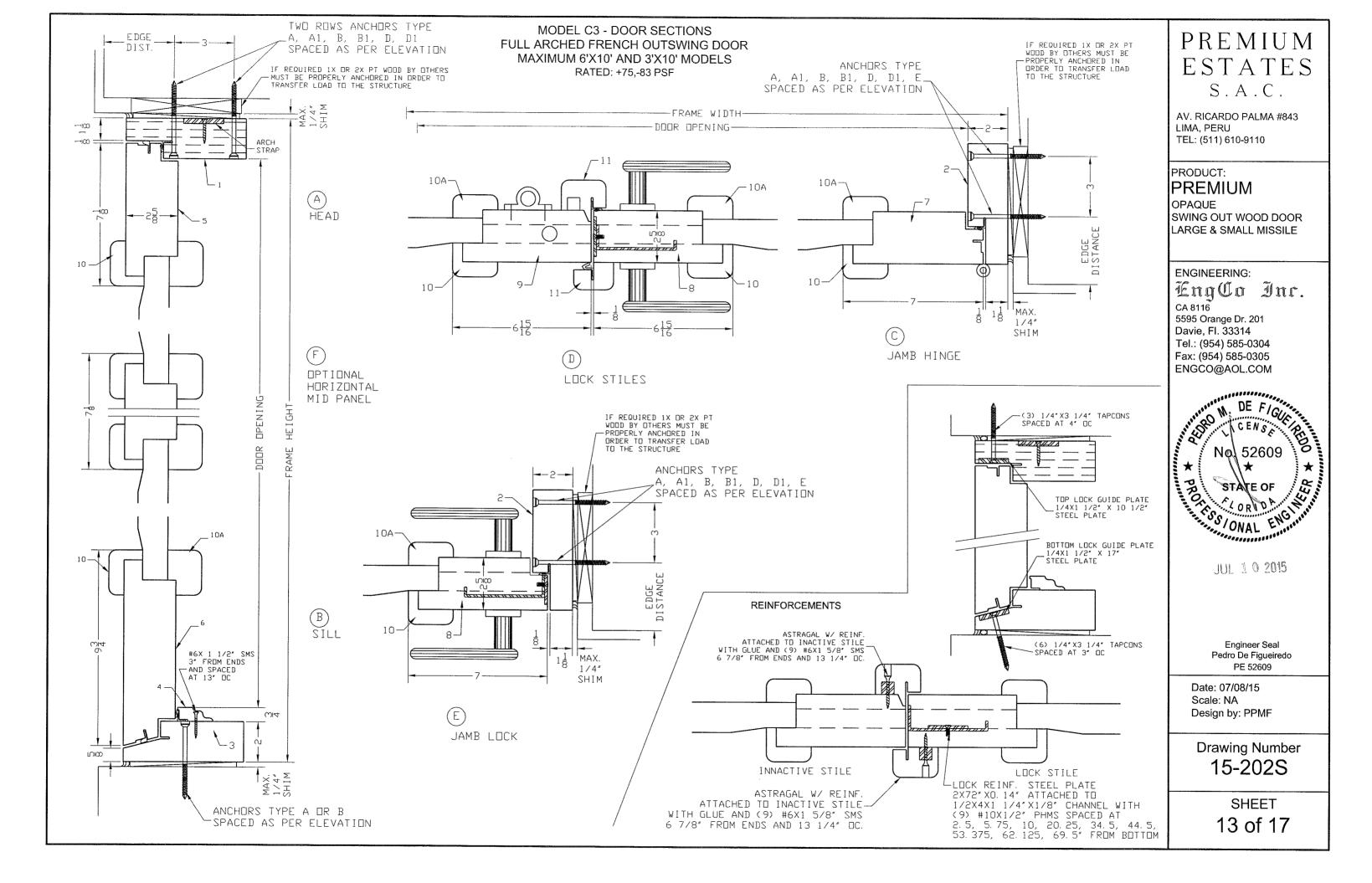
JUL 1 0 2015

Engineer Seal Pedro De Figueiredo PE 52609

Date: 07/08/15 Scale: NA Design by: PPMF

**Drawing Number** 15-202S

> SHEET 12 of 17



# MODEL C3 - DOOR MISCELANEOUS FULL ARCHED FRENCH OUTSWING DOOR MAXIMUM 6'X10' AND 3'X10' MODELS RATED: +75,-83 PSF

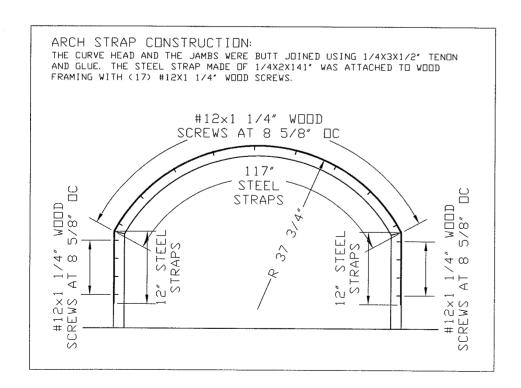
# GENERAL DESCRIPTION

MAX. FRAME SIZE = 74 1/2" X 121 7/8" X 6" DEEP FRAME MAX. PANEL SIZE = 37 1/2" X 119 3/4" X 2 1/2" DEEP

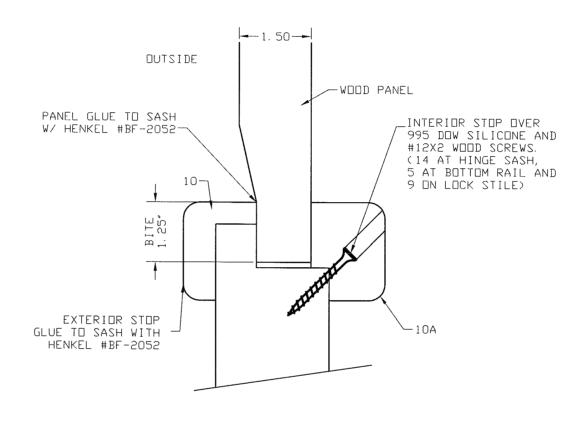
MAX. RAISED PANEL SIZE = 24 1/2" X 105" X 1.5"

WATER TEST PRESSURE: ±11,25 PSF (75 DP)

# CORNER CONSTRUCTION: BUTT JOINED WITH JAMB MEMBER RABBITED TO 1 1/8'. GLUE WAS APPLIED TO EACH CORNER AND JOINED WITH (3) #12X3 PHWS NOTCH JAMB 1 1/8' TO FIT SILL (3) #12X3 PH WOOD SCREWS



### PANEL ATTACHMENT DETAIL



| BILL  | OF MATERIALS          |                 |                    |
|-------|-----------------------|-----------------|--------------------|
| ITEM# | DESCRIPTION           | SIZE            | REMARKS            |
| 1     | FRAME (ARCH HEADER)   | 2.00" × 6.00"   | LAMINATED MAHDGANY |
| 2     | FRAME (JAMB)          | 2. 00" × 6. 00" | LAMINATED MAHOGANY |
| 3     | FRAME (SILL)          | 2. 00" × 6. 00" | LAMINATED MAHOGANY |
| 4     | FRAME (SILL BUMPER)   | 0. 69" × 1. 75" | LAMINATED MAHOGANY |
| 5     | SASH (ARCH RAIL)      | 2. 60" × 6. 62" | LAMINATED MAHOGANY |
| 6     | SASH (BOTTOM RAIL)    | 2. 60" × 9. 21" | LAMINATED MAHDGANY |
| 7     | SASH (HINGE RAIL)     | 2. 60" × 6. 50" | LAMINATED MAHDGANY |
| 8     | SASH (LOCK RAIL)      | 2. 60" × 6. 44" | LAMINATED MAHDGANY |
| 9     | SASH (INACTIVE RAIL)  | 2. 60" × 6. 44" | LAMINATED MAHDGANY |
| 10    | SASH (EXT. STOP)      | 2. 25" × 1. 69" | LAMINATED MAHDGANY |
| 10A   | SASH (INT. STOP)      | 2. 25" × 1. 69" | LAMINATED MAHOGANY |
| 11    | SASH (INT. ASTRAGAL)  | 2. 25" × 2. 06" | LAMINATED MAHOGANY |
| 12    | BOTTOM & HINGE REINF. | 1. 00" × 0. 25" | STEEL              |
| 13    | ASTRAGAL REINF.       | 0. 63" × 0. 63" | STEEL              |
| 14    | LOCK RAIL REINF.      | O. 25" CHANNEL  | STEEL              |
| 15    | WEATHER STRIPPING     | QEBD6650-B97    | VINYL              |
| 16    | WEATHER STRIPPING     | QEZ-320-BRZ     | VINYL              |

# PREMIUM ESTATES

S.A.C.

AV. RICARDO PALMA #843 LIMA, PERU TEL: (511) 610-9110

### PRODUCT:

# **PREMIUM**

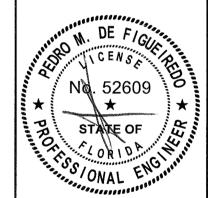
OPAQUE SWING OUT WOOD DOOR LARGE & SMALL MISSILE

# ENGINEERING:

# EngCo Inc.

CA 8116 5595 Orange Dr. 201 Davie, Fl. 33314 Tel.: (954) 585-0304

Fax: (954) 585-0305 ENGCO@AOL.COM



JUL 1 0 2015

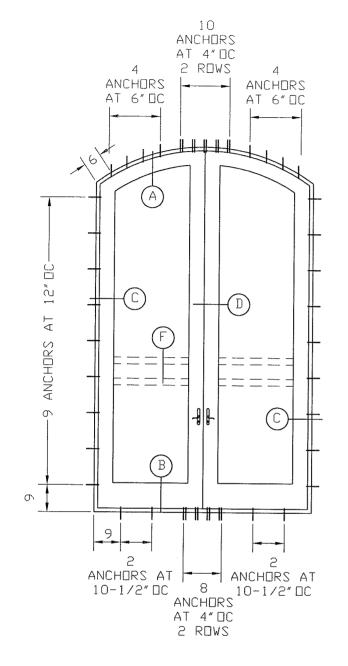
Engineer Seal Pedro De Figueiredo PE 52609

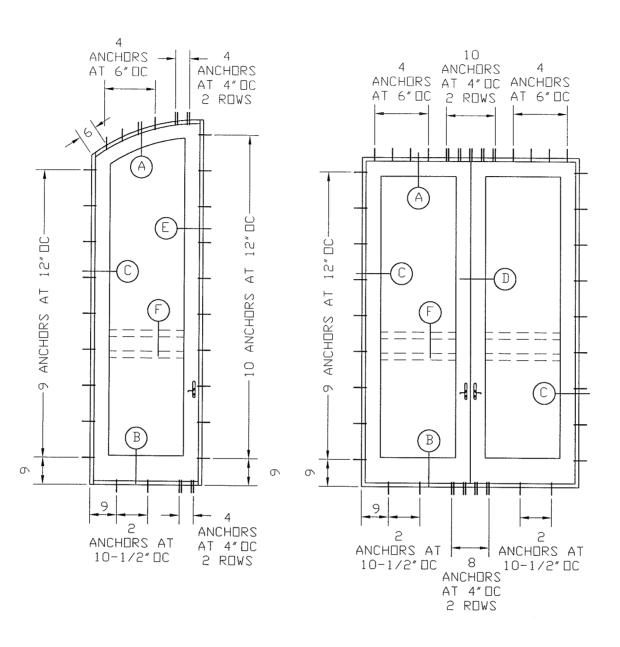
Date: 07/08/15 Scale: NA Design by: PPMF

Drawing Number 15-202S

SHEET 14 of 17

# MODEL C1 & C2 - DOOR ANCHORAGE RECTANGULAR & ELLIPSE FRENCH OUTSWING DOOR MAXIMUM 6'X10' AND 3'X10' MODELS RATED: +75,-83 PSF





| ANCHORS AT 4" DC 2 ROWS  AT 6" DC 2 ROWS  ANCHORS AT 4" DC 2 ROWS |
|---|
|   |

| TYPE | DESCRIPTION  |  |  |  |  |
|------|--|--|--|--|--|
| Α    | 1/4" TAPCON/ ULTRACON W/ 1-3/4" INTO CONCRETE                  |  |  |  |  |
| A1   | 1/4" TAPCON/ ULTRACON W/ 1-3/4" INTO CONCRETE W/ 1X BUCK       |  |  |  |  |
| В    | 1/4" TAPCON/ ULTRACON 1-1/2" INTO 2X WOOD BUCK                 |  |  |  |  |
| B1   | 1/4" TAPCON/ ULTRACON 1-1/2" INTO 2X WOOD BUCK W/ 1X BUCK      |  |  |  |  |
| D    | 1/4"-14 GRADE 5 SDS INTO 1/8" METAL                            |  |  |  |  |
| D1   | 1/4"-14 GRADE 5 SDS INTO 1/8" METAL W/ 1X BUCK                 |  |  |  |  |
| E    | 1/4" TAPCON/ ULTRACON 1-3/4" INTO GF BLOCK W/ OR W/OUT 1X BUCK |  |  |  |  |

- 1- MINIMUM 3000 PSI CONCRETE 2- WOOD BUCK MADE OF PT SOUTHERN PINE (SG>=0.55)
- 3- ED EDGE DISTANCE NOT INCLUDING WALL DRESSING
- 4- 1/8" METAL MADE OF 6063-T6 ALUMINUM OR ASTM A36 STEEL
- 5- 1X AND 2X BUCK TO BE PROPERLY DESIGNED BY OTHERS TO TRANSFER LOADS TO THE MAIN STRUCTURE
- 6- USE 2-1/2" EDGE DISTANCE FOR CONCRETE AND 3/4" FOR WOOD AND METAL 7- ANCHOR TYPE E APPLICABLE ONLY ON JAMBS

# PREMIUM ESTATES

S.A.C.

AV. RICARDO PALMA #843 LIMA, PERU TEL: (511) 610-9110

### PRODUCT:

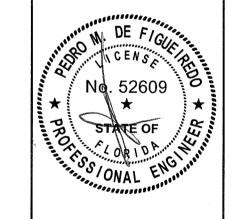
# PREMIUM

OPAQUE SWING OUT WOOD DOOR LARGE & SMALL MISSILE

**ENGINEERING:** 

EngCo Inc. CA 8116

5595 Orange Dr. 201 Davie, Fl. 33314 Tel.: (954) 585-0304 Fax: (954) 585-0305 ENGCO@AOL.COM



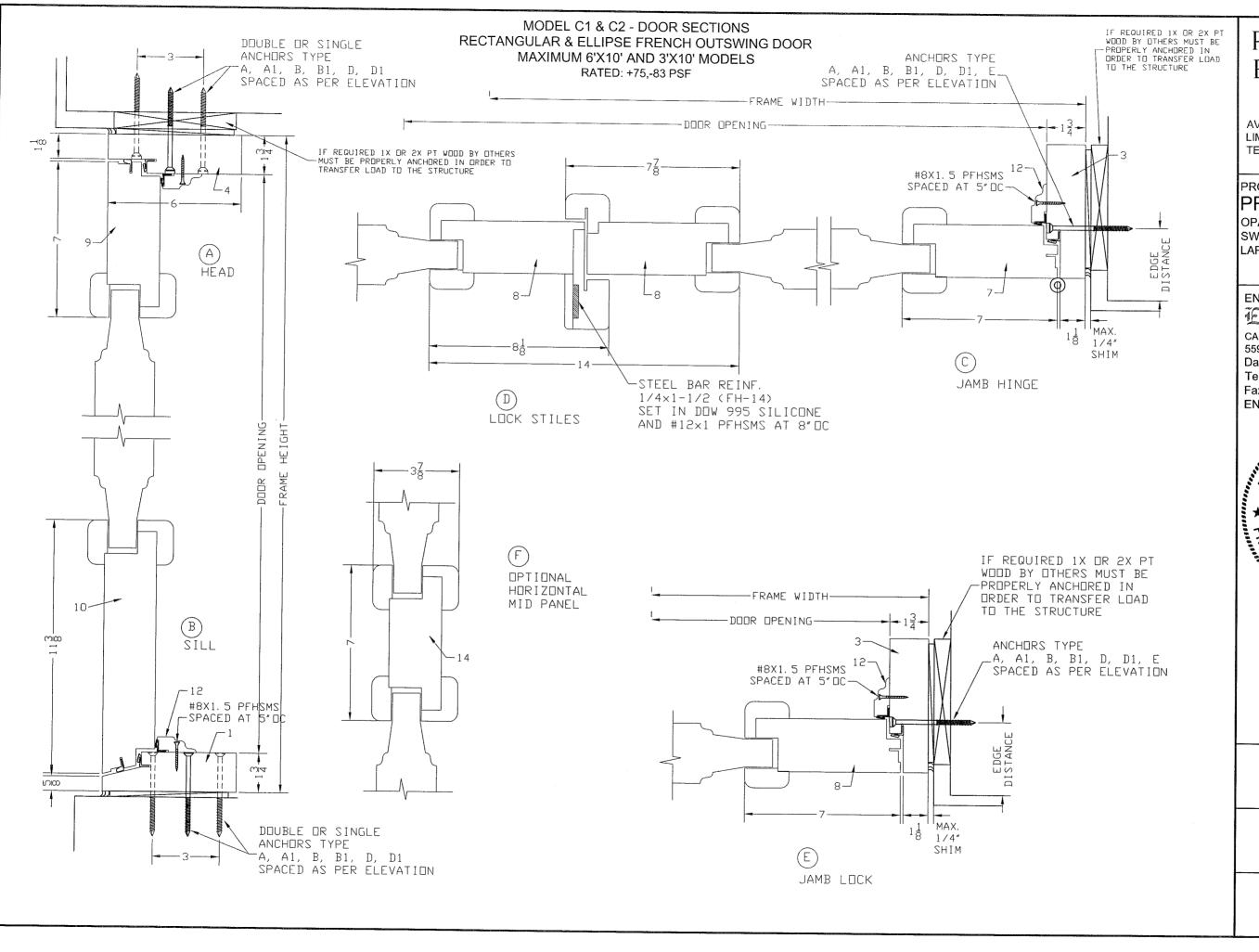
JUL 1 0 2015

Engineer Seal Pedro De Figueiredo PE 52609

Date: 07/08/15 Scale: NA Design by: PPMF

**Drawing Number** 15-202S

> SHEET 15 of 17



# PREMIUM ESTATES

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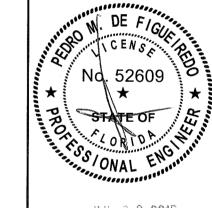
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# MODEL C1 & C2 - DOOR MISCELANEOUS RECTANGULAR & ELLIPSE FRENCH OUTSWING DOOR MAXIMUM 6'X10' AND 3'X10' MODELS RATED: +75,-83 PSF

MAHOGANY-

DUTSIDE

DOW 995-

18-

VENEER

## GENERAL DESCRIPTION

MAX. FRAME SIZE = 72 5/8" X 122 3/8" X 6" DEEP FRAME

MAX. PANEL SIZE = 36" X 120 1/2" X 2 3/8" DEEP

MAX. RAISED PANEL THICKNESS = 2 3/8"
WATER TEST PRESSURE: ±11.25 PSF (75 DP)

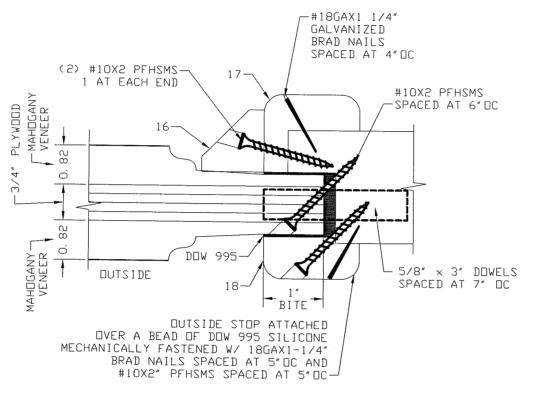
WOOD PANEL CONSTRUCTED BY GLUEING

(DPA PLASTIC RESIN) A 3/4" PLYWOOD

SHEET BETWEEN TWO O. 82" THICK

MAHDGANY VENNERS

### PANEL ATTACHMENT DETAIL



| BILL OF MATERIALS |                            |                |                       |  |
|-------------------|----------------------------|----------------|-----------------------|--|
| ITEM#             | DESCRIPTION                | SIZE           | REMARKS               |  |
| 1                 | SILL                       | 2. 02 × 6. 00  | LAMINATED WOOD        |  |
| 5                 | SILL WATER DAM             | 0. 52 × 0. 78  | SOLID WOOD            |  |
| 3                 | JAMB                       | 1. 75 × 6. 00  | LAMINATED WOOD        |  |
| 4                 | HEAD                       | 1. 78 × 6. 00  | LAMINATED WOOD        |  |
| 5                 | FRAME MOLDING              | 1. 76 × 0. 67  | SOLID WOOD            |  |
| 6                 | SILL BAR                   | 0.50 × 0.12    | ALUMINUM              |  |
| 7                 | HINGE STILE                | 2. 39 × 6. 38  | LAMINATED WOOD        |  |
| 8                 | LDCK STILE                 | 2. 35 × 6. 55  | LAMINATED WOOD        |  |
| 9                 | TOP RAIL                   | 2. 32 × 6. 60  | LAMINATED WOOD        |  |
| 10                | BOTTOM RAIL                | 2. 30 × 10. 88 | LAMINATED WOOD        |  |
| 11                | INACTIVE ASTRAGAL          | 2. 09 × 1. 77  | SOLID WOOD            |  |
| 12                | INSIDE MOLDING             | 2.02 x 1.53    | SOLID WOOD            |  |
| 13                | DUTSIDE GLAZING STOP       | 2.00 × 1.46    | SOLID WOOD            |  |
| 14                | OPTIONAL INTERMEDIATE RAIL | 2. 31 × 6. 95  | LAMINATED WOOD        |  |
| 15                | ACTIVE ASTRAGAL            | 2. 05 × 4. 59  | SOLID WOOD            |  |
| 16                | INSIDE SQUARE MOLDING      | 1. 30× 1. 30   | LAMINATED/ SOLID WOOD |  |
| 17                | INSIDE MOLDING             | 2.00 x 1.19    | SOLID WOOD            |  |
| 18                | DUTSIDE STOP               | 1. 95 × 0. 812 | LAMINATED WOOD        |  |
| 19                | DOOR STOP                  | 1. 56 × 0. 93  | LAMINATED WOOD        |  |

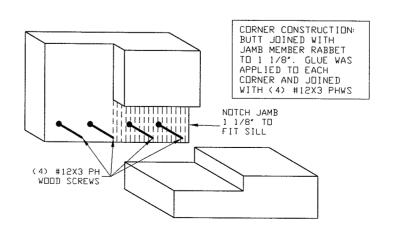
DUTSIDE STOP ATTACHED

OVER A BEAD OF DOW 995 SILICONE

MECHANICALLY FASTENED W/ 18GAX1-1/4"

BRAD NAILS SPACED AT 5" OC AND

#10X2" PFHSMS SPACED AT 5" OC



-3/4" PLYWOOD

-- 0. 82 -- 0. 82 --

-MAHDGANY

(2) #10X2 PFHSMS

-#18GAX1 1/4"

GALVANIZED

BRAD NAILS SPACED AT 4" DC

#10X2 PFHSMS -SPACED AT 6"OC

1 AT EACH END

VENEER

└ 5/8″ × 3″ DOWELS SPACED AT 7″ DC

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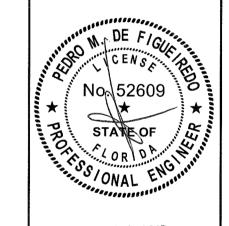
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